

## **Product Technical Specifications**

	<u>-</u>	KK 1200	<u>-</u>	
		1414 1200	ÜTB no: 1002	
	Chanai	Round conical		
Dimensions	Shape:			
	Volume under lid: Full Filled Volume:	1,20 L +/- 10 ml 1.25 L +/- 10 ml		
	Top dia (Ext) without lid:		Height without lid:	131 mm +/- 2 mm
	Ton dia (Ext) with lide	121 mm +/- 2 mm	Unight with lid:	132 mm +/- 2 mm
	Top dia (Ext) with lid:	121 111111 +/- 2 111111	Height with lid:	132 111111 - 7/- 2 111111
	Base diameter (Ext):	105 mm +/- 2 mm		
Lid system	Safety system:	Tamper evidence lock	_	_
	Safety circle:	Yes		
	Tamper proof: Lid Types:	Differs with lid type		
Handle	Handles:	Standard Plastic standard		
		Offset pail print	=	=
Printing	Decoration options:	Offset lid print		
	Printing Area:	100X 365 mm		
	Printing gap:	0 mm		
	Printing overlap:	3 mm		
Plastic Material	Material options:	PP Copolymer		
	Masterbatch options:	General Colurs: White 10 Other colours can be ask		
	Approved:		erbatches and atistatic agen Ainistry of Agr. and Rural Aff	
Sturdiness	Stacking (Full):	6kg (=the max weight that the pail which is at the base of stack can carry Stacking test made on 23' C for 2 months with standart PP raw material. Stackability may vary with diffrent factors. Data above are for indication. For that reasons, customers should make their own tests to determine stacking and transportation quantities. For transparent materials the durability is lower, customers must consider that before stacking transparent products.		
Weight	Pail weight (nude):	38 g +/- 2 g		
	Lid weight:	10 g +/- 1 g		
	Weight plastic handle:	2 g +/- 0.5 g		
Packing	Palette 1300x1100x2100 mm:	4500 pieces (with lids)	Lid carton box: YES	100 450
	No of cartons on palette:	' '	Carton box size: 550 x 4 Lids in a carton box: 150	
	Pieces per carton:	500 pieces	Carton boxes in a palett	•
Performance	Hot filling:	The standart material has a very good heat resistance and the pail is suitable for hot filling. But, plastic pail become flexible when hot filled on high temperatures and customers must carrefuly stack after hot filling. After cooling of the product and pail, the pail regains its original stacking strength.		
	Cold reactions:	The standard PP material for white/coloured products resists temperatures up to -20° C. Deep freezing under -20° C require a special PP .Standard transparent products may become fragile at temperatures below 0° C and special transparent resins are available on request for applications below freezing.		
	Shelf life:	The compliance of the product to the technical specifications in this data sheet is guaranteed for 10 months after the date of the delivery,under to suitable storage.		
	Quality info:	Deviations in the product specifications in this data sheet can be 1% or less (i.e. 10 items per 1,000) on a 12 months basis are considered acceptable and therefore cannot be considered as a defect.		
Other:	UN approval:	NO		
	Notes:			
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