


KK 4000		ÜTB no: 1040
Dimensions	Shape:	Round conical
	Volume under lid:	4 ltr +/- 50 ml
	Full filled volume:	4 tr +/- ml
	Top dia (Ext) without lid	192mm +/- mm
	Top dia (Ext) with lid	195 mm +/- 2 mm
	Base diameter (Ext):	170 mm +/- 2 mm
	Height without lid	171 mm +/- 0,2 mm
	Height with lid	174 mm +/- 0,2 mm
Lid system	Safety system	Tamper evidence lock
	Safety circle	Yes
	<u>Tamper proof</u>	Yes
	Lid Types	Standard
Handle	Handles	Plastic standard
Printing	Decoration options:	Offset pail print Offset lid print
	Offset Decoration Area:	190 X 590 mm
	Printing gap	0 mm
	Printing overlap	3 mm
Plastic Material	Material options:	PP,
	Masterbatch options:	General Colours: White 101, Transparent, Naturel, <u>Other colours can be asked</u>
	Approved:	All plastic polymers, masterbatches and atistatic agents are approved by Turkish Ministry of Agr. and Rural Affairs
		
Sturdiness	Sturdiness	24kg (=the max weight that the pail which is at the base of stack can carry Stacking test made on 23' C for 2 months with standart PP raw material. Stackability may vary with diffrent factors. Data above are for indication. For that reasons, customers should make their own tests to determine stacking and transportation quantities. For transparent materials the durability is lower, customers must consider that before stacking transparent products.
Weight	Pail weight (nude):	129 g +/-5 g
	Lid weight:	27g +/- 3 g
	Weight plastic handle:	5 g +/- 2 g
Packing	Palette 1300x1100:	2040adet.
	Pieces per stick	50 adet.
	<u>No of sticks on palette</u>	xx
	Lid carton box:	YES
	Carton box size:	xxxXxxxXxxx
	Lids in a carton box:	600 pieces
	Carton boxes in a palette:	xx pieces
Performance	Hot filling:	The standart material has a very good heat resistance and the pail is suitable for hot filling. But, plastic pail become flexible when hot filled on high temperatures and customers must carrefully stack after hot filling. After cooling of the product and pail, the pail regains its original stacking strength.
	<u>Cold reactions:</u>	The standard PP material for white/coloured products resists temperatures up to -20° C. Deep freezing under -20° C require a special PP .Standard transparent products may become fragile at temperatures below 0° C and special transparent resins are available on request for applications below freezing.
	<u>Shelf life:</u>	The compliance of the product to the technical specifications in this data sheet is guaranteed for 10 months after the date of the delivery,under to suitable storage.
	Quality info:	Deviations in the product specifications in this data sheet can be 0.1% or less (i.e. 10 items per 1,000) on a 12 months basis are considered acceptable and therefore cannot be considered as a defect.
Other:	UN approval:	NO
	Notes:	