

Product Technical Specifications

		KK 11500		B no: 11501
			ÜTB no: 11501	
Dimensions	Shape:	Round conical	<u> </u>	
	Volume under lid:	11.5 L +/- 150 ml		
	Full Filled Volume: Top dia (Ext) without lid:	12 L +/- 150 ml 277 mm +/- 3 mm	Height without lid:	251 mm +/- 3 mm
	Top tila (Ext) without ht.	211 11111 17- 3 11111	neight without hu.	
	Top dia (Ext) with lid:	290 mm +/- 3 mm	Height with lid:	260 mm +/- 3 mm
	Base diameter (Ext):	240 mm +/- 3 mm		
Lid system	Safety system:	Tamper evidence lock		
	Safety circle:	Yes		
	Tamper proof:	YES		
Handle	Lid Types: Handles:	Standard Plastic standard		
		-		=
Printing	Decoration options:	Offset pail print Offset lid print		
	Printing Area:	205 X 830 mm		
	Printing gap:	0 mm		
	Printing overlap:	3 mm		
Plastic Material	Material options:	PP Copolymer		
	Masterbatch options:	General Colurs: White 1 Other colours can be as	01, Transparent, Naturel, ked	
	Approved:		terbatches and atistatic agen Ministry of Agr. and Rural Af	
Sturdiness	Stacking (Full):	57.5 kg(=the max weight that the pail which is at the base of stack can carry Stacking test made on 23' C for 2 months with standart PP raw material. Stackability may vary with diffrent factors. Data above are for indication. For that reasons, customers should make their own tests to determine stacking and transportation quantities. For transparent materials the durability is lower, customers must consider that before stacking transparent products.		
Weight	Pail weight (nude):	352 g +/- 8 g		
	Lid weight:	97 g +/- 3 g		
	Weight plastic handle:	15 g +/- 1 g		
Packing	Palette		Lid carton box: No	
	1300x1100x2100 mm:	1000 pieces	Carton box size:	
	No of sticks on palette:	pieces. 35 pieces	Lids in a PE bag: 100 pi Carton boxes in a palett	
<u> </u>	Pieces per stick:			e.
Performance	Hot filling:	The standart material has a very good heat resistance and the pail is suitable for hot filling. But, plastic pail become flexible when hot filled on high temperatures and customers must carrefuly stack after hot filling. After cooling of the product and pail, the pail regains its original stacking strength.		
	Cold reactions:	The standard PP material for white/coloured products resists temperatures up to -20° C. Deep freezing under -20° C require a special PP .Standard transparent products may become fragile at temperatures below 0° C and special transparent resins are available on request for applications below freezing.		
	Shelf life:	The compliance of the product to the technical specifications in this data sheet is guaranteed for 10 months after the date of the delivery, under to suitable storage.		
	Quality info:	Deviations in the product specifications in this data sheet can be 1% or less (i.e. 10 items per 1,000) on a 12 months basis are considered acceptable and therefore cannot be considered as a defect.		
Other:	UN approval: Notes:	NO		